



Control Union Certifications B.V.
Stationsplein 13, 8011 CW, Zwolle, Overijssel, NL-OV, Netherlands, NL
Phone: +31 38 426 0100
www.controlunion.com

SCOPE CERTIFICATE

Scope Certificate Number: CU811380MUL-2024-00128202
Scope Certificate Version Number: CU811380MUL-2025-00079403

Control Union Certifications certifies that

Hyosung TNC Corporation

Textile Exchange-ID (TE-ID): TE-00024464

License Number: CB-CUC-811380

119, Mapo-daero, Mapo-gu
04144 Seoul, Seoul, KR-11, South Korea, KR

has been audited and found to be in conformity with the

GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)
RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Dyed fabrics (PC0025), Greige yarns (PC0030), Fabrics (PC0028), Processed post-consumer materials (PC0035), Greige fabrics (PC0026), Dyed yarns (PC0029), Processed pre-consumer materials (PC0041), Undyed yarns (PC0031)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Trading (PR0030), Extrusion (PR0010), Mechanical recycling (PR0017), Chemical recycling (PR0004), Warehousing, distribution of non-final products (PR0031)*, Spinning (PR0027)*, Packing (PR0020)*, Dyeing (PR0008), Finishing (PR0012)

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2025-11-29

Audit criteria:

Global Recycled Standard V4.0; Recycled Claim Standard V2.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

Place and date of issue:



Certification Body



Standard's logo



Zwolle, 2024-11-30
Last updated: 2025-07-23

On behalf of the Managing Director
Jane Choi | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC
Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01
Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS RCS certified. Proof of GRS RCS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.



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Under the scope of this certificate, the following products are covered.

Products Appendix

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	70.0% Recycled post-consumer Polyester (RM0189) 30.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00016340, TE-00010324, TE-00002800
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	6.0% Elastane (Spandex) (RM0160) 94.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00016340, TE-00024464, TE-00048177, TE-00002497, TE-00002800
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	93.0% Recycled post-consumer Polyester (RM0189) 7.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	50.0% Recycled post-consumer Polyester (RM0189) 50.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	RCS (RCS 100)	TE-00003600, TE-00016340, TE-00046789, TE-00010742, TE-00048177, TE-00051061, TE-00066686, TE-00065842, TE-00031169, TE-00004306, TE-00128961, TE-00024464, TE-00010324, TE-00070002, TE-00000446, TE-00034873, TE-00028000, TE-00002800, TE-00065984
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	35.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 65.0% Cotton (RM0102)	GRS (No label)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00016340, TE-00024464

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Global Recycled Standard

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GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)

RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	8.0% Elastane (Spandex) (RM0160) 92.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	54.0% Recycled post-consumer Polyester (RM0189) 46.0% Polyester (RM0186)	GRS (GRS)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	12.0% Recycled post-consumer Polyester (RM0189) 88.0% Polyester (RM0186)	RCS (RCS Blended)	TE-00024464, TE-00010742
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00016340, TE-00024464, TE-00048177, TE-00002497
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	75.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 25.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00016340, TE-00024464, TE-00002497
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	12.0% Elastane (Spandex) (RM0160) 88.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	1.0% Other [CARBON] (RM0262) 99.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	100.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	76.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 24.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	50.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 50.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	91.0% Recycled post-consumer Polyester (RM0189) 9.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00016340, TE-00024464, TE-00002497
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	8.0% Elastane (Spandex) (RM0160) 18.0% Recycled pre-consumer Polyester (RM0188) 74.0% Recycled post-consumer Polyester (RM0189)	RCS (RCS Blended)	TE-00024464

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	95.0% Recycled post-consumer Polyester (RM0189) 5.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	52.0% Polyester (RM0186) 48.0% Recycled post-consumer Polyester (RM0189)	GRS (No label)	TE-00016340, TE-00024464
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	10.0% Recycled pre-consumer Polyester (RM0188) 88.0% Polyester (RM0186) 2.0% Recycled post-consumer Polyester (RM0189)	RCS (RCS Blended)	TE-00024464, TE-00010742
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	92.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 8.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00016340, TE-00024464
Dyed yarns (PC0029)	Filament (PD0069)	1.0% Other [Pigment] (RM0262) 99.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003600, TE-00024464, TE-00046789, TE-00010742, TE-00000446, TE-00051061, TE-00028000, TE-00003918, TE-00031169
Dyed yarns (PC0029)	Filament (PD0069)	95.0% Recycled post-consumer Polyester (RM0189) 5.0% Other (RM0262)	GRS (GRS)	TE-00024464, TE-00046789, TE-00048177, TE-00000446, TE-00051061, TE-00028000, TE-00003918, TE-00031169
Dyed yarns (PC0029)	Filament (PD0069)	4.0% Polyester (RM0186) 96.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003600, TE-00024464, TE-00046789, TE-00010742, TE-00000446, TE-00051061, TE-00028000, TE-00003918, TE-00031169

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Filament (PD0069)	99.0% Recycled post-consumer Polyester (RM0189) 1.0% Other [Pigment] (RM0262)	GRS (GRS)	TE-00003600, TE-00046789, TE-00048177, TE-00010742, TE-00051061, TE-00066686, TE-00003918, TE-00065842, TE-00031169, TE-00004306, TE-00024464, TE-00070002, TE-00000446, TE-00028000, TE-00034873, TE-00065984
Dyed yarns (PC0029)	Filament (PD0069)	92.0% Recycled post-consumer Polyester (RM0189) 1.0% Other [Pigment] (RM0262) 7.0% Polyester (RM0186)	GRS (GRS)	TE-00003600, TE-00046789, TE-00048177, TE-00010742, TE-00051061, TE-00003918, TE-00066686, TE-00065842, TE-00031169, TE-00004306, TE-00024464, TE-00070002, TE-00000446, TE-00028000, TE-00065984
Dyed yarns (PC0029)	Filament (PD0069)	96.0% Recycled post-consumer Polyester (RM0189) 1.0% Other [Pigment] (RM0262) 3.0% Polyester (RM0186)	GRS (GRS)	TE-00003600, TE-00046789, TE-00010742, TE-00048177, TE-00051061, TE-00066686, TE-00003918, TE-00065842, TE-00031169, TE-00004306, TE-00024464, TE-00070002, TE-00000446, TE-00028000, TE-00034873, TE-00065984
Fabrics (PC0028)	Special fabrics (PD0063)	20.0% Polyurethane (RM0210) 42.0% Polyester (RM0186) 38.0% Recycled post-consumer Polyester (RM0189)	GRS (No label)	TE-00024464

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Fabrics (PC0028)	Special fabrics (PD0063)	[BASE WOVEN FABRICS] 100% Recycled pre-consumer Polyamide (Nylon) (RM0184); [COATING MATERIAL] 100% Other [Polyacrylate] (RM0262);	GRS (GRS) GRS (No label)	TE-00024464
Fabrics (PC0028)	Special fabrics (PD0063)	15.0% Polyurethane (RM0210) 85.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464
Fabrics (PC0028)	Special fabrics (PD0063)	88.0% Recycled post-consumer Polyester (RM0189) 12.0% Polyurethane (RM0210)	GRS (GRS)	TE-00024464
Fabrics (PC0028)	Special fabrics (PD0063)	[BASE WOVEN FABRICS] 100% Recycled pre-consumer Polyamide (Nylon) (RM0184); [COATING MATERIAL] 100% Polyurethane (RM0210);	GRS (GRS) GRS (No label)	TE-00024464
Fabrics (PC0028)	Special fabrics (PD0063)	13.0% Polyurethane (RM0210) 87.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464
Fabrics (PC0028)	Special fabrics (PD0063)	[BASE WOVEN FABRICS] 52% Polyester (RM0186) + 48% Recycled post-consumer Polyester (RM0189); [COATING MATERIAL] 100% Polyurethane (RM0210);	GRS (No label) GRS (No label)	TE-00024464
Fabrics (PC0028)	Special fabrics (PD0063)	[BASE WOVEN FABRICS] 100% Recycled post-consumer Polyester (RM0189); [COATING MATERIAL] 100% Polyurethane (RM0210);	GRS (GRS) GRS (No label)	TE-00024464
Greige fabrics (PC0026)	Filament (PD0069)	80.0% Recycled post-consumer Polyester (RM0189) 20.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00048177, TE-00002497
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00128961, TE-00003600, TE-00024464, TE-00046789, TE-00010742, TE-00048177, TE-00000446, TE-00051061, TE-00028000, TE-00003918, TE-00031169

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RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00004306, TE-00003600, TE-00024464, TE-00046789, TE-00048177, TE-00010742, TE-00000446, TE-00034873, TE-00051061, TE-00028000, TE-00003918, TE-00031169
Greige yarns (PC0030)	Filament (PD0069)	50.0% Polyester (RM0186) 50.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00046789, TE-00048177, TE-00000446, TE-00051061, TE-00028000, TE-00003918, TE-00031169
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled pre-consumer Elastane (Spandex) (RM0162)	RCS (RCS 100)	TE-00024464, TE-00010742
Greige yarns (PC0030)	Filament (PD0069)	7.0% Polyester (RM0186) 92.0% Recycled post-consumer Polyester (RM0189) 1.0% Other [Pigment] (RM0262)	GRS (GRS)	TE-00003600, TE-00046789, TE-00048177, TE-00010742, TE-00051061, TE-00003918, TE-00066686, TE-00065842, TE-00031169, TE-00004306, TE-00024464, TE-00070002, TE-00000446, TE-00028000, TE-00034873, TE-00065984
Greige yarns (PC0030)	Filament (PD0069)	50.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 50.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00004306, TE-00024464, TE-00046789, TE-00048177, TE-00034873

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00003600, TE-00046789, TE-00010742, TE-00048177, TE-00051061, TE-00066686, TE-00065842, TE-00031169, TE-00004306, TE-00024464, TE-00070002, TE-00000446, TE-00034873, TE-00028000, TE-00065984
Greige yarns (PC0030)	Filament (PD0069)	50.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 50.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00004306, TE-00024464, TE-00046789, TE-00010742, TE-00000446, TE-00051061, TE-00028000, TE-00034873, TE-00003918, TE-00031169
Greige yarns (PC0030)	Filament (PD0069)	10.0% Polyester (RM0186) 90.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003600, TE-00024464, TE-00046789, TE-00010742, TE-00000446, TE-00051061, TE-00028000, TE-00003918, TE-00031169
Greige yarns (PC0030)	Filament (PD0069)	1.0% Polyester (RM0186) 97.0% Recycled post-consumer Polyester (RM0189) 2.0% Other [Pigment] (RM0262)	GRS (GRS)	TE-00003600, TE-00046789, TE-00010742, TE-00048177, TE-00051061, TE-00066686, TE-00003918, TE-00065842, TE-00031169, TE-00004306, TE-00024464, TE-00070002, TE-00000446, TE-00034873, TE-00028000, TE-00065984

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Greige yarns (PC0030)	Filament (PD0069)	2.0% Polyester (RM0186) 98.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003600, TE-00024464, TE-00046789, TE-00010742, TE-00000446, TE-00051061, TE-00028000, TE-00003918, TE-00031169
Greige yarns (PC0030)	Filament (PD0069)	3.0% Polyester (RM0186) 97.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003600, TE-00024464, TE-00046789, TE-00010742, TE-00000446, TE-00051061, TE-00028000, TE-00003918, TE-00031169
Greige yarns (PC0030)	Filament (PD0069)	50.0% Recycled pre-consumer Elastane (Spandex) (RM0162) 50.0% Elastane (Spandex) (RM0160)	RCS (RCS Blended)	TE-00024464, TE-00010742
Greige yarns (PC0030)	Filament (PD0069)	8.0% Other (RM0262) 92.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003600, TE-00046789, TE-00010742, TE-00048177, TE-00051061, TE-00003918, TE-00066686, TE-00065842, TE-00031169, TE-00004306, TE-00024464, TE-00070002, TE-00000446, TE-00028000, TE-00065984
Greige yarns (PC0030)	Filament (PD0069)	96.0% Recycled post-consumer Polyester (RM0189) 4.0% Polyester (RM0186)	GRS (GRS)	TE-00003600, TE-00024464, TE-00046789, TE-00010742, TE-00000446, TE-00051061, TE-00028000, TE-00003918, TE-00031169

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RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled post-consumer Polyester (RM0189)	RCS (RCS 100)	TE-00003600, TE-00046789, TE-00010742, TE-00048177, TE-00051061, TE-00066686, TE-00065842, TE-00031169, TE-00004306, TE-00128961, TE-00024464, TE-00010324, TE-00070002, TE-00000446, TE-00034873, TE-00028000, TE-00065984
Processed post-consumer materials (PC0035)	Chips (pellets) (PD0085)	50.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 50.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00004306, TE-00024464, TE-00046789, TE-00048177, TE-00034873
Processed post-consumer materials (PC0035)	Chips (pellets) (PD0085)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00046789, TE-00048177, TE-00010742
Processed post-consumer materials (PC0035)	Chips (pellets) (PD0085)	50.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 50.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00004306, TE-00024464, TE-00046789, TE-00010742, TE-00048177, TE-00034873
Processed post-consumer materials (PC0035)	Chips (pellets) (PD0085)	50.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 50.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00004306, TE-00024464, TE-00046789, TE-00010742, TE-00048177, TE-00034873
Processed post-consumer materials (PC0035)	Chips (pellets) (PD0085)	4.0% Other (RM0262) 96.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00024464, TE-00046789, TE-00010742
Processed post-consumer materials (PC0035)	Chips (pellets) (PD0085)	100.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00004306, TE-00024464, TE-00046789, TE-00048177, TE-00034873

Place and date of issue:



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Global Recycled Standard

Zwolle, 2024-11-30

Last updated: 2025-07-23

On behalf of the Managing Director

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Scope Certificate Number: CU811380MUL-2024-00128202 Version CU811380MUL-2025-00079403 (continued)

Hyosung TNC Corporation

GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)

RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Processed pre-consumer materials (PC0041)	Chips (pellets) (PD0085)	100.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00024464, TE-00046789, TE-00048177, TE-00010742, TE-00034873
Undyed yarns (PC0031)	Filament (PD0069)	50.0% Elastane (Spandex) (RM0160) 50.0% Recycled pre-consumer Elastane (Spandex) (RM0162)	RCS (RCS Blended)	TE-00024464, TE-00010742

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

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GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)

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Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility name - TE-ID	Address	Process categories	Standards
Hyosung TNC Corporation (main) TE-00024464	119, Mapo-daero, Mapo-gu 04144 Seoul Seoul, KR-11 South Korea, KR	Trading (PR0030)	GRS RCS
Hyosung Kumi Plant (Polyester Fiber Performance Unit) (facility) TE-00010742	#169, 108 3gongdan 2-ro 39404 Gumi-si North Gyeongsang, KR-47 South Korea, KR	Extrusion (PR0010) Mechanical recycling (PR0017) Warehousing, distribution of non-final products (PR0031)	GRS RCS
Hyosung Europe (facility) TE-00010324	Via del Tecchione 34, 20098 San Giuliano Milanese Piemonte, IT-21 Italy, IT	Trading (PR0030)	GRS RCS
Hyosung Japan (facility) TE-00046789	8th Floor Sun Mullion NBF Tower, 6-12, Minami-Honmachi 2-Chome, Chuo-ku 541-0054 Osaka Osaka, JP-27 Japan, JP	Trading (PR0030)	GRS RCS
Hyosung Ulsan Plant (facility) TE-00034873	30, Napdo-ro, Nam-gu, 44781 Ulsan-si Ulsan, KR-31 South Korea, KR	Chemical recycling (PR0004) Mechanical recycling (PR0017) Warehousing, distribution of non-final products (PR0031)	GRS RCS
HYOSUNG TNC CORPORATION TRADING PG (facility) TE-00048177	235, Banpo-daero, Seocho-gu Seoul Seoul, KR-11 South Korea, KR	Trading (PR0030)	GRS RCS
HYOSUNG TNC CORPORATION DAEGU PLANT (Fabric/Dyeing Performance Unit) (facility) TE-00016340	45, Seongseogongdan-ro 55-gil, Dalseo-gu 42701 Daegu Seoul, KR-11 South Korea, KR	Dyeing (PR0008) Finishing (PR0012)	GRS RCS
Hyosung USA (facility) TE-00004306	15801 Brixham Hill Ave, Suite 575, Charlotte 28277 NC North Carolina, US-NC United States, US	Trading (PR0030)	GRS RCS

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GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)

RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories	Standards
GIL TEXTILE CO. TE-00128961	33, Seongseogongdanbuk-ro 3-gil, Dalseo-gu 42710 Daegu Seoul, KR-11 South Korea, KR	Spinning (PR0027)	GRS RCS
shinwon synthetic textile TE-00003600	82-13, 3gongdan 3-ro 39414 Gumi-si, Gyeongsangbuk-do North Gyeongsang, KR-47 South Korea, KR	Spinning (PR0027)	GRS RCS
T.Q.I.C TE-00002800	85, Yeomsaekgongdancheon-ro, Seo-gu 41704 Daegu, KR-27 South Korea, KR	Packing (PR0020)	GRS RCS
CHUO WAREHOUSE CO., LTD. TE-00070002	Okimachi i-89, Kanazawa 920-0013 Ishikawa Ishikawa, JP-17 Japan, JP	Warehousing, distribution of non-final products (PR0031)	GRS RCS
DaeMyeong Textile TE-00000446	29-1, Songcheongongdan-gil, Cheongtong-myeon 38869 Yeongcheon-si, North Gyeongsang, KR-47 South Korea, KR	Spinning (PR0027)	GRS RCS
Savannah Warehouse TE-00065842	500C Morgan Lakes Industrial Parkway, 31322 Pooler Georgia, US-GA United States, US	Warehousing, distribution of non-final products (PR0031)	GRS RCS
Dae-young Industries TE-00028000	289, Wacheonseo-gil, Wachon-myeon 38412 Gyeongsan-si North Gyeongsang, KR-47 South Korea, KR	Spinning (PR0027)	GRS RCS
Shelby Warehouse TE-00065984	2011 Randolph Road 28150 Shelby North Carolina, US-NC United States, US	Warehousing, distribution of non-final products (PR0031)	GRS RCS
Heung An Biotec TE-00051061	421-10 Suseo-ri, Gunwi-eup 43123 Gunwi-gun, Daegu, KR-27 South Korea, KR	Spinning (PR0027)	GRS RCS
Sinjeong Hwaseom TE-00031169	630 Daecheon-dong, Dalseo-gu Daegu-si Daegu, KR-27 South Korea, KR	Spinning (PR0027)	GRS RCS
SENKO Co., Ltd. TE-00066686	4-17, Inari, Nonoichi Shi 921-8805 Ishikawa Ken Ishikawa, JP-17 Japan, JP	Warehousing, distribution of non-final products (PR0031)	GRS RCS

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Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories	Standards
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Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certification body	Expiry date	Address	Process categories	Standards
YOUNGRIM Co.,Ltd TE-00002497	IDFL Laboratory and Institute	2026-06-13	5, Gukchaebosang-ro 14-gil, Seogu, 41841 Daegu Daegu, KR-27 South Korea, KR	Packing (PR0020) Warehousing, distribution of non-final products (PR0031)	GRS
Samduck textile TE-00003918	Control Union Certifications B.V.	2025-11-29	955, Nongnam-ro, Nam-myeon 39666 Gimcheon-si, Gyeongsangbuk-do North Gyeongsang, KR-47 South Korea, KR	Spinning (PR0027)	GRS

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